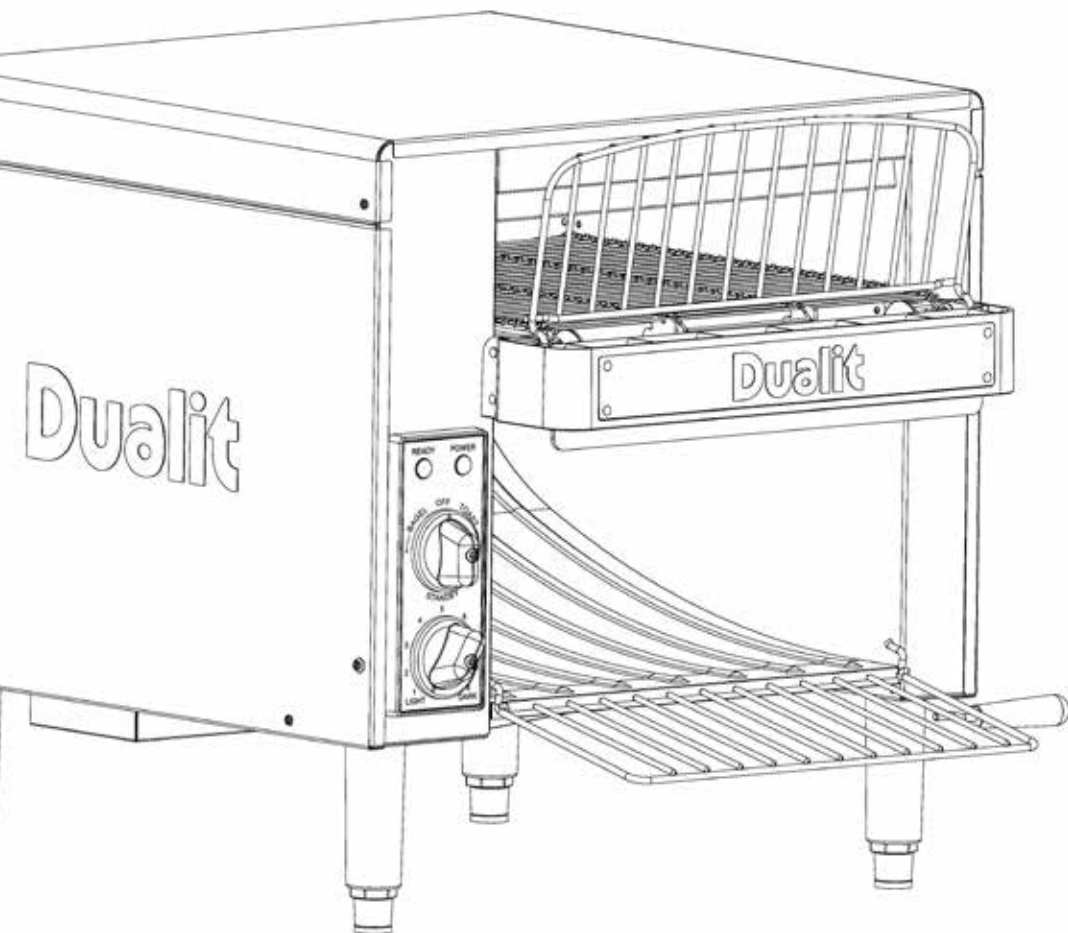
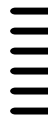


# Conveyor Toaster

Installation, Operation and Guarantee  
Original Instruction

# Dualit®

Since 1945



## DON'T FORGET TO REGISTER YOUR PRODUCT

Take a minute to register your product with us to receive these outstanding benefits:

**1 Fast and efficient customer service** important safety advice, access to manuals and product information should you require assistance with your purchase.

**2 A library of mouth-watering recipes** and regular articles and blogs.

**3 Be the first to hear** about exciting new Dualit products.

**Register** ✓  
**my appliance**

**Dualit recommends safety first:** please register your product so that we can contact you in the unlikely event that a safety notification is issued. Remember to keep your receipt as proof of purchase.

**WWW.DUALIT.COM/REGISTER**



## CONTENTS

Safety Precautions _____	04
Before First Use _____	05
Know Your Conveyor Toaster _____	06
Set Up _____	08
Use _____	10
Cleaning - Daily _____	13
Guarantee _____	14
Troubleshooting _____	15

Unpack the box with care, keeping all the packaging materials until you are satisfied everything is present and in working order. Once satisfied remove any tags from the appliance body and recycle the packaging appropriately. Do not remove tags from the cord. You may wish to keep the box to store your appliance.

*All illustrations are for representation only, your model may have a different appearance from illustrations shown.*



# IMPORTANT SAFETY PRECAUTIONS



## READ ALL INSTRUCTIONS

READ ALL INSTRUCTIONS BEFORE USING THE PRODUCT. KEEP THESE INSTRUCTIONS FOR FUTURE REFERENCE.

## IMPORTANT SAFEGUARDS

• **THIS IS AN ATTENDED APPLIANCE. Do not leave unattended during use, unplug after each use (risk of fire if an unattended appliance is left operating).**

- This appliance must not be used by children younger than 8 years old or persons with very extensive and complex disabilities. Children aged 8-14 years and persons with reduced physical, sensory or mental capabilities or lack of experience and knowledge shall not use this appliance, unless they are supervised and have been given instruction concerning the use of the appliance in a safe way and understand the hazards involved. Children shall not play with the appliance. Cleaning and user maintenance shall not be made by children unless they are older than 8 and supervised. Keep the appliance and its cord out of reach of children less than 8 years old.
- This appliance is intended for indoor professional use only. Do not use outdoors.
- This appliance is only to be installed in locations where its use and maintenance is restricted to trained personnel.

### Electrical safety

- **Turn off and unplug after use. Risk of fire if unattended appliance is left operating.**
- Do not use appliance if dropped, cracked or damaged. **Risk of fire, electric shock or injury to persons.**
- Ensure the appliance is correctly earthed. **Risk of electric shock.**
- Ensure the electrical supply is 240V UK mains.
- Do not operate the appliance if it has started to malfunction. **Risk of shock, injury and scalding.**
- Do not remove or alter the supplied plug or power cord. **Risk of electric shock.**

- Do not operate the appliance with a damaged power cord or plug. **Risk of electric shock.**
- If the power cord becomes damaged it must be replaced by Dualit or an authorised Dualit repairer.
- Do not pull the power cord over sharp edges, clamp it or allow it to hang down. It should not be allowed to come into contact with hot or damp surfaces.
- The use of extension cables not authorised by the manufacturer may cause damage, accidents or fire.
- Unplug from the mains before cleaning, servicing or maintaining the appliance.
- If using the appliance close to a wall, ensure this is clad with non-combustible material and adheres to fire prevention regulations.
- Use the correct replacement detachable fuse. Never use a plug without the fuse. Replacement fuses should be ASTA approved to BS 1362.
- Never touch the appliance with wet hands. **Risk of electric shock.**
- This appliance conforms to directive 2014/30/EU regarding electromagnetic compatibility.
- We recommend that the appliance is plugged into a socket that has no other appliance connected to it. Failure to do this may cause an overload, trip a circuit breaker or blow a fuse. Preferably the socket outlet should be protected by a residual current device (RCD).
- In case of fire, disconnect from the power source immediately.
- **CAUTION:** In order to avoid a hazard due to inadvertent resetting of the thermal cut-out, this appliance must not be supplied through an external switching device, such as a timer, or connected to a circuit that is regularly switched on and off by the utility.
- The appliance is not intended to be operated by means of an external timer or separate remote system.

### General safety

- **For bread use only. Do not use products that may leak liquid sugar when heated as this poses a fire risk.**
- Do not allow the device to freeze. This may compromise electrical safety and will degrade performance of all lubricants.
- Do not immerse any part of this appliance in water or other liquids. **Risk of electric shock.**
- **CAUTION:** outer surfaces of the appliance will be hot during use. **Risk of scalding.**

- **CAUTION:** the appliance will remain hot after use. **Risk of scalding.**
- Allow the appliance cool before cleaning, removing or installing parts. **Risk of scalding.**
- Do not attempt to dislodge bread when the toaster is plugged in. **Risk of electric shock and scalding.**
- Do not place the appliance close to sources of heat such as electric rings, hot ovens or open flames. **Risk of fire.**
- The machine must only be operated on a flat surface.
- The use of accessories or attachments not recommended by Dualit. **Risk of fire, electric shock or injury to persons.**
- Do not place the appliance on a polished wood surface, it could damage the surface.
- Do not use the appliance for any purpose other than the intended use as described in this instruction book.
- Do not operate unit without crumb tray as this will cause uneven toasting and possible over heating of the appliance. **Risk of fire.**
- Crumb Tray should be regularly cleaned. A build up of crumbs can burn. **Risk of fire.**
- Keep body parts away from moving parts of the appliance. **Risk of injury to persons.**
- Never use sharp or abrasive objects or cleaners on any part of the appliance.
- Never put the appliance or part of it in a dishwasher.
- The appliance must not be cleaned by a water jet.
- Do not modify the appliance.
- Clean before first use.
- Remove all packaging before use. **Risk of fire.**
- Do not use metal utensils to remove bread or crumbs from the appliance. **Risk of electric shock.**
- Do not store or use gasoline or other flammable materials near the appliance. **Risk of fire.**
- Tie hair back and remove loose clothing or jewellery to avoid them getting caught in the moving parts of the appliance. **Risk of injury.**
- Never place hands or implements into the toasting chamber. **Risk of shock, injury and scalding.**
- Never touch the Conveyor Belt. **Risk of shock, injury and scalding.**

- Keep area around the Air Intake clear.
- Only touch the dials during operation as surfaces get very hot. **Risk of scalding.**
- Do not place anything on top or near the sides/ underneath of the appliance. **Risk of fire.**
- The bread may burn, therefore do not use the appliance near or below combustible material, such as curtains. **Risk of fire.**

## SAVE THESE INSTRUCTIONS

In the interest of improving products, Dualit Ltd. reserves the right to change the product specification without prior notice. All illustrations are for representation only, your model may vary from illustrations shown.



### INSTRUCTIONS ON ENVIRONMENT PROTECTION

Do not dispose of this product in the usual household garbage at the end of its life cycle. Please hand it over to a collection point for the recycling of electrical and electronic appliances. The symbol on the product, the instruction of use or the packaging will inform you about the methods of disposal. The materials are recyclable as mentioned on its marking. By recycling, material recycling or other forms of re-utilization of old appliances you are making an important contribution to protect our environment. Please enquire at the community administration for the authorised disposal location.

## BEFORE FIRST USE

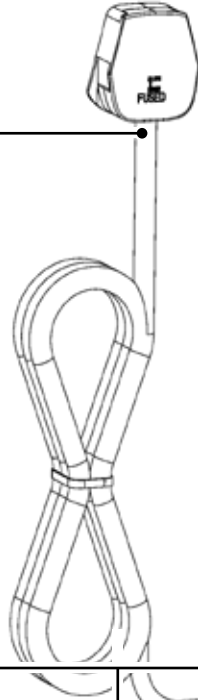
- Read this instruction manual before you start using the appliance. It gives you important safety information and will ensure you get the most out of your Dualit product. Make sure all people associated with the appliance's use understand the operation and safety before they use the unit.
- Keep this manual and your proof of purchase in a safe place.
- Don't forget to register your product at [www.dualit.com/register](http://www.dualit.com/register).
- Remove all visible packing material, and those from inside the cooking chamber.
- Before making any electrical connection to this unit, check that the power supply is adequate for the voltage, amperage and requirements stated on the rating plate.

# KNOW YOUR CONVEYOR TOASTER

MODEL: DCT2I



FUSED PLUG



## CONTROLS

### READY INDICATOR

ILLUMINATES GREEN WHEN THE TOASTER IS QUICK START READY. SEE PAGE 10 FOR DETAILS.

### POWER INDICATOR

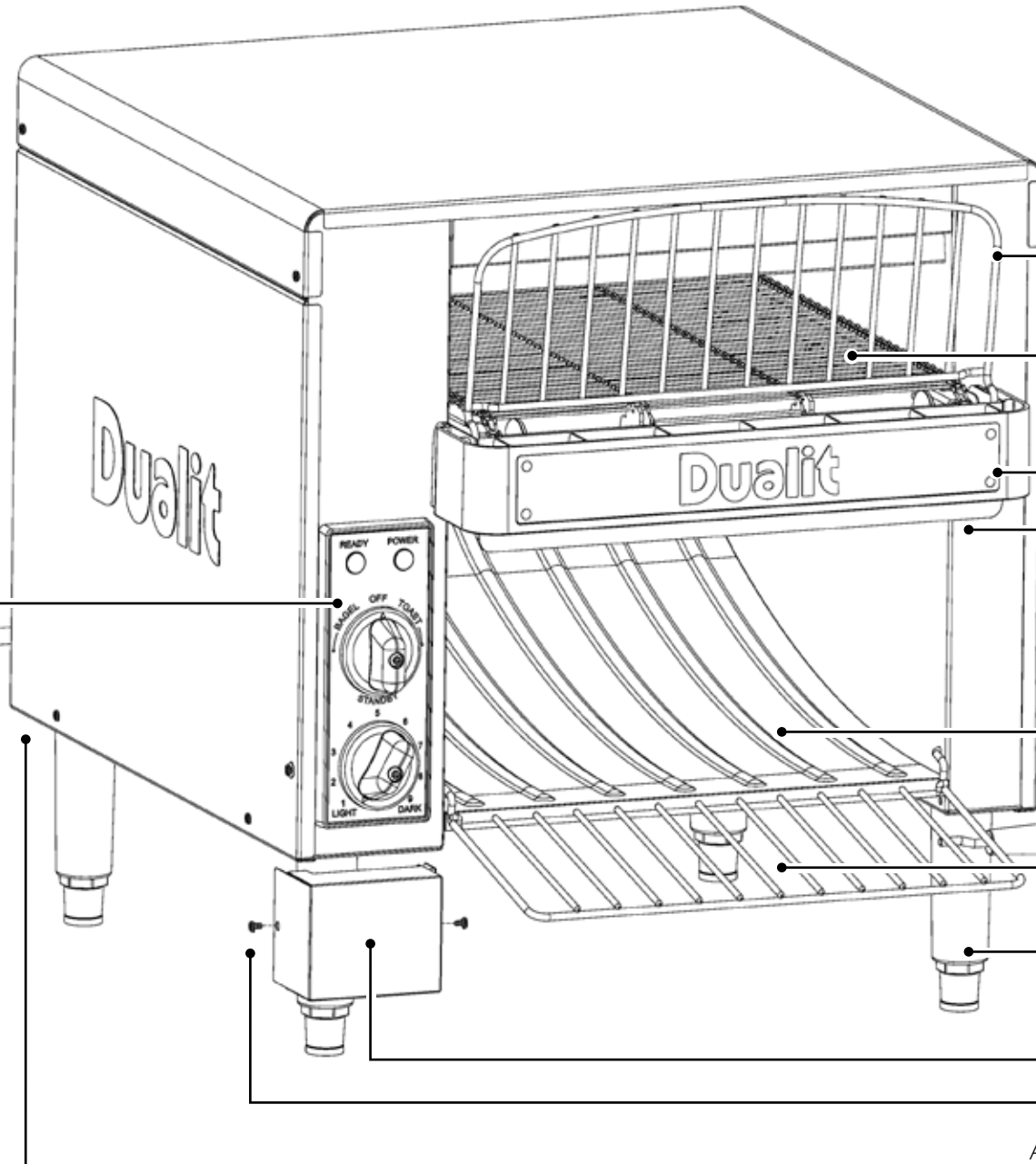
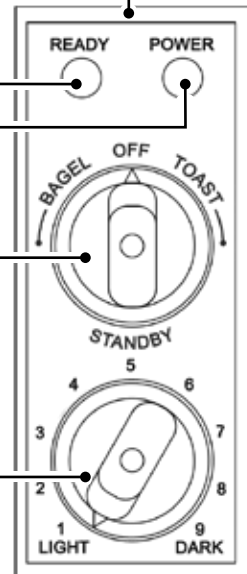
ILLUMINATES RED WHEN THE TOASTER IS PLUGGED IN AND SWITCHED ON.

### FUNCTION CONTROL DIAL

USE TO CHANGE THE TOASTING FUNCTION: TOAST, BAGEL, STANDBY OR OFF.

### TOAST SETTINGS DIAL

USE TO ADJUST BROWNESS OF YOUR BREAD:  
SETTING 1 - LIGHTEST  
SETTING 9 - DARKEST



BREAD RAMP

CONVEYOR BELT

KNUCKLE GUARD

REMOVABLE CRUMB TRAY

BREAD SLIDE

TOAST RAMP

LEGS

ANTI-TAMPER GUARD

M4 X 10.0MM SCREWS  
FIT WITH PHILLIPS HEAD SCREWDRIVER

AIR INTAKE UNDER MACHINE

# SETTING UP YOUR CONVEYOR TOASTER

Note: Before setting up your Conveyor Toaster ensure that you remove the legs and Anti-Tamper Guard from the polyfoam insert in the bottom of the box.



**1 REGISTER MY APPLIANCE**

**Register my appliance**

Register your appliance at [www.dualit.com](http://www.dualit.com). This will only take 60 seconds. You will need the product model and serial numbers that are on the rating label on the base of the product.

**2 UNPACK**

**REMOVE PACKAGING BEFORE INSTALLATION**

**Caution: ensure all packaging material is removed from the Conveyor Toaster.** Remember to keep it until you are satisfied that everything is present and functional.

**3 ATTACH LEGS**

x4

Carefully place your Conveyor Toaster on its side. Thread all 4 legs into the holes shown and tighten using a 21mm spanner. Pick up and place the Conveyor Toaster on its feet. **Caution: do not operate without all legs secured.**

**7 DON'T STORE UNDER CUPBOARDS**

Ensure your Conveyor Toaster is not stored in an appliance garage or underneath cupboards. Overheating may occur if the appliance is not correctly positioned. **Risk of fire.**

**8 DON'T STORE NEAR CURTAINS**

Do not store or use your Conveyor Toaster next to curtains or flammable material. **A fire may occur if incorrectly positioned.**

**9 POSITION**

Place the Conveyor Toaster on an open level surface. Ensure that it is positioned 100cm away from any overhanging cupboards or ceilings.

**4 POSITION CRUMB TRAY**

Position the Crumb Tray into the mounting rails beneath the Conveyor Belt. **Caution: Failure to do so could cause the appliance to overheat.**

**5 POSITION RAMPS**

Position the Bread and Toast Ramps as shown above. Note: Once the Bread Ramp has been positioned, it cannot be moved. Dualit recommend having a basket underneath the Toast Ramp to catch toasted items.

**6 WIPE MACHINE**

Take time to wipe down your Conveyor Toaster with a damp cloth to ensure it is ready for toasting.

**10 POSITION**

Ensure the Conveyor Toaster is positioned at least 50cm clear from walls. For best results use away from drafts. Warning: do not use near water sources.

**11 NEVER COVER THE VENTS**

Never cover the vents on the sides of the Conveyor Toaster. **This will prevent necessary air flow and could cause a fire.**

**12 CAUTION: HOT SURFACES!**

**Caution: The surfaces of the Conveyor Toaster will get extremely hot during operation. Ensure to touch only the dials when in use, as risk of scalding. Do not place items on top of the Conveyor Toaster, in particular plastic such as bread bags that could melt.**

# USING YOUR CONVEYOR TOASTER

## CORRECT TOAST SETTING: IMPORTANT INFORMATION

Your Conveyor Toaster is designed to toast bread products in buffet and kitchen environments. To achieve optimum performance, make sure that any user understands how to operate and control the toaster for intended use.

**Note:** For new toasters, or those that haven't been used in a while, follow the Setting Up guide on page 8

## WARM UP PROCEDURES: FULLY WARM AND QUICK START

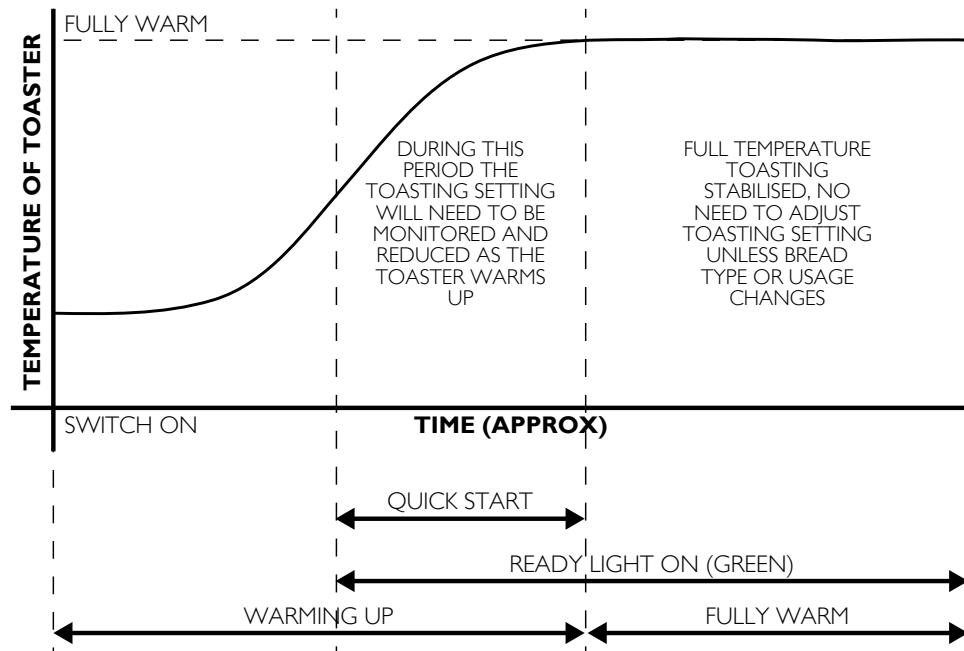
### FULLY WARM START UP PROCEDURE

Dualit always recommends this procedure when time is available. Switch on and allow your Conveyor Toaster to run empty. The Conveyor Toaster will be fully warm after 30 minutes. This procedure produces the most consistent toasting results and no adjustment of the toast settings are required by the operator once toasting has started. See the diagram below and the table on page 11 which help explain the differences between Quick Start and Fully Warm start procedures.

### QUICK START PROCEDURE

If time is short, the Conveyor Toaster can be ready to start toasting in as little as 5 minutes. As soon as the green Ready Indicator illuminates, you can start toasting. Begin by using the Usage Type and toast setting for your bread as per the table on page 11. The Toast Chamber will continue to heat up for 30 minutes until it reaches Fully Warm, after which it is important to reduce the toast settings in order to maintain the consistent browning of your toast. Dualit recommend that after 10 minutes of Quick Start toasting, the operator should reduce the toast settings to half-way between the initial Quick Start toast setting and the Fully Warm toast setting. See the table on page 11 for more information.

## TOASTER WARM UP CHART



## TOASTING

Plug in and switch on your Conveyor Toaster at the wall. Choose your function by turning the Function Control Dial to the desired setting.

**Toast:** Top and bottom elements are on. Both sides of the bread will be toasted.

**Bagel:** Only bottom element is on. Place bagels cut side down on the conveyor.

**Standby:** Do not use for toasting. See page 12 for details.

Using the table below as a guide, adjust the Toast Settings Dial based on how you like your bread; clockwise for darker and anti-clockwise for lighter.

Type of Bread	Quick Start - Toast Setting			Full Temperature - Toast Setting		
	Continuous	Intermittent	Buffet	Continuous	Intermittent	Buffet
White	6	5.5	5	5	4.5	4
Granary	9	8.5	8	6	5.5	5
Fruit Bread	4	3.5	3	2.5	Not recommended*	
Rye	Not recommended**			9	8.5	8
Bagel	6.5	6	5.5	6	5.5	5

\*Toaster will be too hot so will burn the bread. **Risk of fire.** \*\*Bread will not toast properly and will be soggy.

## USAGE TYPES

### Continuous Toasting (toast every 1-5 secs)

Back to back or larger batches.



### Intermittent Toasting (toast every 5-30 secs)



### Buffet Toasting (toast every 30+ secs)

#Irregular intervals over 30 seconds, used on demand.



### Reminder

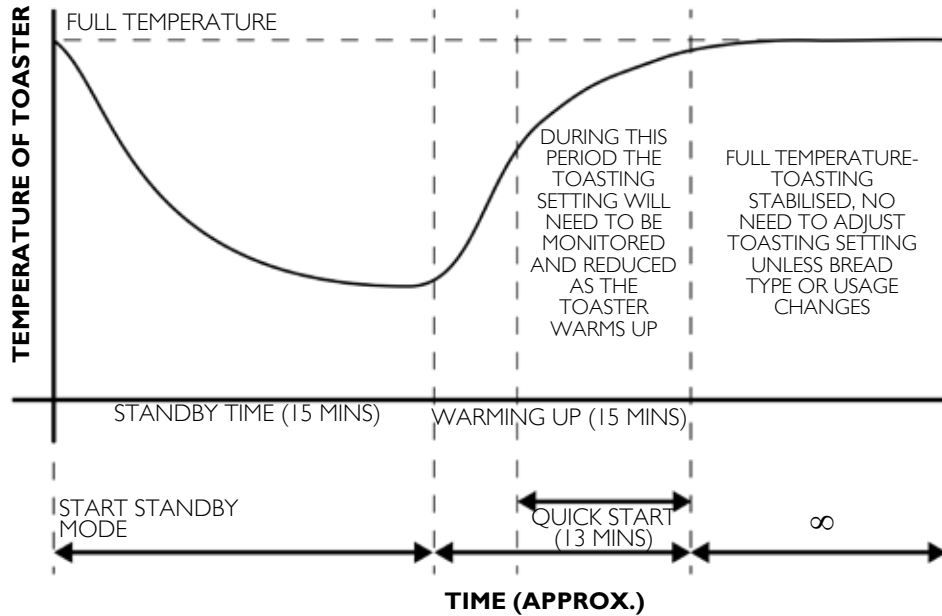
- If using the toaster front of house, we recommend selecting a suitable browning colour for the days delivery of bread before service starts, and that Quick Start is not used. It is also recommended that the Anti-Tamper Guard is fitted to prevent customers changing the settings. See page 13 for details.
- To achieve the maximum performance from your Conveyor Toaster, load continuously as per the diagram above. For best results use day old bread.
- When swapping between functions; toasting continuously or intermittently, or changing bread type, you should adjust your toast settings. See the table above for recommendations.
- When it's time to turn off your Conveyor Toaster, change the Function Control to 'OFF', wait for the Cooling Fan (audible) to stop, switch off and unplug the appliance from the wall. Note: The Cooling Fan can take up to 10 minutes to switch off. **Warning: Fire risk if appliance is left unattended at any time.**

# STANDBY MODE

During periods of inactivity, you can use Standby Mode to reduce the power consumption of your appliance by up to 70%. When you are ready to go again, switch the control dial to either 'TOAST' or 'BAGEL' and, in normal conditions, your machine will be ready to toast in just 2 minutes; that's a 50% time saving over Quick Start.



After 15 minutes on standby, your Conveyor Toaster will have used the same amount of energy as it would to get from room temperature to Quick Start temperature. As such, Dualit recommends switching the device off if you don't intend to use it for longer than 15 minutes.

# TOASTER STANDBY CHART



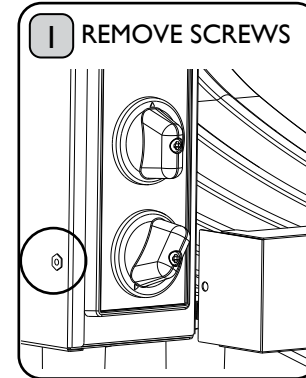
Your toaster is fitted with a temperature limiting thermostat. During periods of inactivity, longer than 5 minutes, the elements will turn off (indicated by the red power indicator going off). Only introduce bread to the conveyor when the red light is on and the elements are glowing cherry red.

# TECHNICAL PARAMETERS

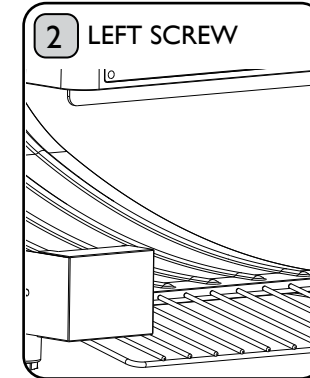
	14kg	560 slices per hour
See the data plate on the base of the machine		
	W: 430 mm x H: 413 mm x D: 512 mm	

# ANTI-TAMPER

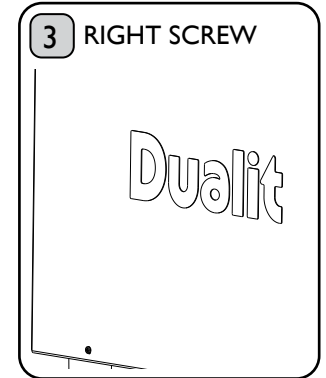
Your Conveyor Toaster features a removable Anti-Tamper Guard. Note: Before setting up your Conveyor Toaster, ensure that you remove the legs and Anti-Tamper Guard from the polyfoam insert in the bottom of the box. For buffet environments, Dualit recommends fitting the Anti-Tamper Guard to avoid customers adjusting the Toast Settings Dial. The Guard should be fitted using M4 x 10.0mm screws and a Phillips head screwdriver. After selecting the correct toast settings, the Anti-Tamper Guard can be fitted as follows.



Remove the two screws seen on the left and right-hand sides of the controls. Align the Anti-Tamper Guard with the screw holes.



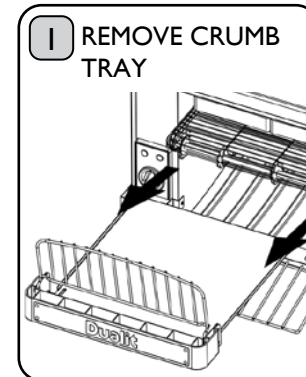
Insert and tighten the left-hand screw.



Insert and tighten the right-hand screw. To remove, repeat in reverse order.

# CLEANING - DAILY

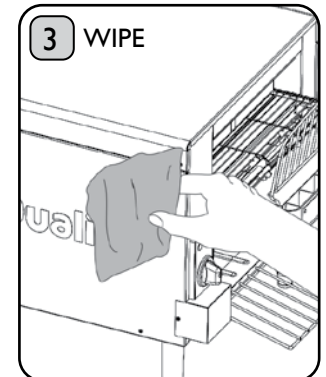
Before cleaning your Conveyor Toaster, tie hair back and ensure that you are wearing no loose clothing or jewellery. **NEVER ALLOW A BUILD UP OF CRUMBS IN THE CRUMB TRAY AS THIS MAY CAUSE A FIRE. CLEAN DAILY.**



Remove the Crumb Tray. From a cold start, set the Conveyor Toaster to standby. Select toast setting 9. As the conveyor rotates, clean the exposed section of the belt. Wipe with a damp, non-abrasive cloth if lightly soiled or a dry, lightly abrasive pad if heavily soiled. Then wipe with a damp cloth.



Unplug from mains, leave to cool for minimum of 1 hour, then wipe all external surfaces with a damp, non-abrasive cloth.



Remove Crumb Tray, tip out all of the crumbs, then clean with a damp cloth and replace. Ensure the area around the Conveyor Toaster is clean and crumb free. Clean the fan air intake with a damp, non-abrasive cloth.

# GUARANTEE

This appliance is of excellent quality and construction. However, if any defects in materials or workmanship do appear during the first year from purchase, we will, at our discretion, either repair or replace the defective parts, free of charge, subject to the terms and conditions of our Guarantee shown below.

This Guarantee covers both parts and labour. Carriage is not included.

Your Guarantee period is as follows:

If your conveyor toaster fails within one year from date of purchase we will repair or replace it free of charge, except for the elements, provided:

- You have not misused, neglected or damaged it.
- It has not been modified.
- You supply your receipt to show when you bought your toaster.

Elements are guaranteed for 3 months from date of purchase for parts and labour, thereafter parts only. If located in a congestion charge zone, the customer is required to pay the charge. If over one year, contact Dualit for recommended repair agents.

This Guarantee provides benefits which are additional to, and do not affect, your statutory rights. This Guarantee does not cover the cost of returning the product to the dealer from whom it was purchased or to ourselves. This Guarantee applies only to products sold and located in mainland Great Britain. It does not cover liability in respect of or replacement of plugs, cables or fuses and also does not cover defects due to:

- Failure to use or maintain product in accordance with Dualit's instructions.
- The product being connected to an unsuitable electricity supply.
- Accidental damage to or abuse or misuse of the product including failure to use the product for its normal intended purposes.
- The product modified, except by Dualit or approved agent.
- Dismantling of or interference with the product.
- Theft or attempted theft of the product.
- Operational misuse, wear and tear from

normal usage, incorrect adjustment and neglect.

- Incorrect installation, maintenance, modification or unauthorised service work.

Before returning any product under this Guarantee, please check that:

- You have followed the product instructions correctly.
- The defect is not due to a blown fuse. Please check and change the plug fuse.
- Your mains electricity supply is functional.

If you wish to claim under this Guarantee you should:

- Send the product, postage or carriage paid, to the dealer from whom it was purchased or to Dualit direct.
- Ensure that the product is clean and packed carefully (preferably in its original carton).
- Enclose details of your name, address and telephone number and when and where the product was purchased, together with proof of purchase (e.g. a till receipt).
- Please give exact details of the nature of the defect.

This Guarantee does not cover any other claims whatsoever, including, without limitation, any liability for incidental, indirect or consequential damage, nor does it cover any claims for conversion or modification or for the costs of repair carried out by any third party without the prior consent of Dualit. If replacement parts are fitted to the product this will not extend the period of the Guarantee.

For further advice contact the Dualit customer helpline on +44 (0) 1293 652 500 (09:00 to 17:00 Monday to Friday).

Alternatively, email Dualit at [info@dualit.com](mailto:info@dualit.com) or visit [www.dualit.com](http://www.dualit.com)

# TROUBLESHOOTING

**\*TO CONTACT CUSTOMER SERVICES, PLEASE EMAIL [INFO@DUALIT.COM](mailto:INFO@DUALIT.COM) WITH YOUR MODEL AND SERIAL NUMBERS.**

POSSIBLE CAUSE(S)	SOLUTION(S)
<b>MY TOASTER ISN'T WORKING</b>	
1. The toaster may not be plugged in.	1. Make sure the toaster is switched on and plugged in correctly to the UK mains.
2. The Plug Fuse may need replacing.	2. The Plug Fuse may need replacing if the Power Indicator does not turn on and the device does not appear to work. Please check and replace the Plug Fuse.
3. The thermal Fuse may need resetting.	3. Please contact Dualit customer services* for help.
<b>THE ELEMENTS CYCLE ON AND OFF</b>	
1. The toaster has a Thermostat which constantly monitors the toaster's running temperature for perfect toast.	1. The elements will cycle on and off at certain temperature to save energy and avoid over cooked toast; no action is needed.
<b>I GET UNEVEN TOASTING</b>	
1. The toaster has a Thermostat which constantly monitors the toaster's running temperature for perfect toast.	1. If toasting bread rather than bagels, ensure the toaster is set to the 'TOAST' setting on the front panel. Please see page 11 for more information.
2. The toaster may not be Fully Warm.	2. Allow the toaster to reach full temperature, this should take 30 minutes depending on conditions. See page 11.
3. Your bread may not be positioned on the Conveyor correctly.	3. Check the edges of the bread are over the elements and not off the edge of the conveyor.
4. The toasting setting you are using may not be appropriate for the bread type.	4. Check the type of bread you are using is appropriate for the toast setting your machine is on; please see page 11.
5. 'BAGEL' setting or 'STANDBY' may be in use.	5. Please check Function Control Dial is set to 'TOAST'.
6. An element may have blown.	6. Check all elements glow when the toaster is Fully Warm. If not contact Customer Services* for help.
7. The fan may have stopped.	7. Check if the fan is audible when the Conveyor Toaster is on and the green 'READY' light is illuminated. Ensure the fan is clean as per instructions on page 13. If the fan still appears to have stopped, contact Customer Service* for help.
<b>MY TOAST COMES OUT TOO LIGHT</b>	
1. The toast setting may be too low for the type of bread you are using or the conditions that you are using the toaster in.	1. Please see page 11 for information on toasting settings for different bread types and factors that affect toasting.



POSSIBLE CAUSE(S)	SOLUTION(S)
<b>MY TOAST COMES OUT TOO LIGHT</b>	
2. Your Quick Start toast setting may be too low.	2. If using Quick Start, you will need to turn the toast setting up much higher than usual, then dial it back as the toaster heats up. Please see the table on page 11 for more information.
3. Your toaster is fitted with a temperature limiting Thermostat. During periods of inactivity, longer than 5 minutes, the elements will turn off (indicated by the red power indicator going off).	3. Only introduce bread to the conveyor when the red light is on and the elements are glowing cherry red. See page 12 for details.
<b>MY TOAST COMES OUT TOO DARK</b>	
1. The toast setting may be too high for the type of bread you are using or the conditions that you are using the toaster in.	1. Please see page 11 for information on toasting settings for different bread types and factors that affect toasting.
2. Quick Start setting may be too high or is not decreasing enough as the Conveyor Toaster continues to warm up.	2. See pages 10-11 for details. Monitor toast colour and adjust toasting setting as toaster warms up when using Quick Start.
3. Crumb Tray Bread Ramp does not fold flat.	3. This is a safety feature. The Bread Ramp is designed not to fold flat.

## REGISTER YOUR PRODUCT

- 1. Fast and efficient customer service** important safety advice, access to manuals and product information should you require assistance with your purchase.
- 2. A library of mouth-watering recipes** and regular articles and blogs.
- 3. Be the first to hear** about exciting new Dualit products.

**Dualit recommends safety first:** please register your product so that we can contact you in the unlikely event that a safety notification is issued. Remember to keep your receipt as proof of purchase.

DON'T FORGET  
TO REGISTER  
YOUR PRODUCT

[WWW.DUALIT.COM/REGISTER](http://WWW.DUALIT.COM/REGISTER)

OR BY POST



Register   
my appliance

